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Effects of metals doping on the removal of Hg and H₂S over ceria

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ABSTRACT

The effects of Mn and Fe doping into the CeO₂(111) surface on the simultaneous removal of Hg and H₂S was investigated, a density functional theory calculation with the on-site Coulomb interaction taken into account was adopted. The adsorptions of Hg-containing species on perfect CeO₂(111), Mn/CeO₂(111) and Fe/CeO₂(111) surfaces were studied, the results showed that Mn and Fe dopants facilitated Hg adsorption, and more charge transferred from Hg atom to the metal doped surfaces; HgS preferred to adsorb on the perfect surface with the dissociated mode, while with the molecular mode on Mn/CeO₂(111) and Fe/CeO₂(111) surfaces. The reaction mechanism show that the dissociated S by H₂S can easily react with Hg leading to the formation of HgS on Mn/CeO₂(111) and Fe/CeO₂(111) surfaces, which is crucial to capture mercury.

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1. Introduction

Mercury is a major heavy metal pollutant in coal-derived gas [1–3], and H₂S is a main sulfur-containing pollutant [4]. They have adverse effects on environment and human health [5]. Importantly, elemental Hg is difficult to remove due to the chemical inertness and structural stability [6,7], and H₂S shows significant negative impacts on catalyst performance [8]. Thus they must be removed from coal-derived gas. Ceria has been attracting more attention due to its excellent physical and chemical properties, and has been used in catalytic field [9–11]. In addition, CeO₂ not only has good desulfurization properties [12–14], but also can effectively remove mercury [15–18]. However, the simultaneous removal ability of Hg and H₂S for CeO₂ is not clear.

The introduction of a second metal into CeO₂ can effect its structure and properties, such as redox properties [19] and chemical catalytic performances [20]. Previous work also showed that CeTi sorbent with a CeO₂/TiO₂ mass ratio of 0.2 exhibited superior elemental Hg removal efficiency, and H₂S was the most effective

syngas component and helpful for Hg removal. HgS was formed by active surface sulfur generated from H₂S reacting with gas-phase Hg via Eley-Rideal mechanism [21]. Transition metals were commonly used as modified elements to improve the catalytic performance of metal oxide [22–25]. The effect of Mn/Fe-dopant on facilitating surface oxygen vacancies formation on CeO₂ surface was investigated [26,27], which promoted CO oxidation leading to the formation of CO₂ [26,28]. Mn-doping on the CeO₂(111) surface also promoted C–H bond activation during the propane oxidation because Mn atoms served as reduction centers. Mn-doping led to oxygen vacancy formation and Mn⁴⁺ reduction to Mn³⁺, and then propane activation led to Mn further reducing from Mn³⁺ to Mn²⁺ [29]. A similar result was obtained by CH₄-temperature programmed surface reaction (CH₄-TPSR) and CO-TPSR for the oxidation of CH₄ and CO over Ce_{0.9}Fe_{0.1}O₂ catalyst, in which the oxygen vacancies were easily formed and lattice oxygen easily migrated, would contribute to the oxidation [30]. The Lewis acid sites have an important role in the reaction of NH₃. The adsorption and oxidation of NH₃ on Fe, Mn, La and Y doped CeO₂ were studied by DFT calculations, the higher NH₃ activation was investigated on the Fe/CeO₂ and Mn/CeO₂ catalysts than that on La/CeO₂ and Y/CeO₂. More NH₃ adsorption sites on the Lewis acid for Fe/CeO₂ and Mn/CeO₂ catalysts were responsible for the high NH₃ oxidation activation [20]. For the selective catalytic reduction of NO with NH₃, the doping of Fe into CeO₂ led to a decrease of activation energy from 52.0 to

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26.0 kJ mol⁻¹. Because the specific Fe—O—Ce structure was formed and demonstrated by XPS and DFT calculations, which provided more Lewis acid sites and enhanced the redox properties through the electronic inductive effect between Fe³⁺ and Ce⁴⁺ [9]. It can be seen that doped the second metal can change the properties of metal oxides. And the effect of Mn and Fe doped into CeO₂ surface on the removal of Hg and H₂S is needed to be discussed.

In this work, the adsorptions of Hg-containing species on perfect and Mn/Fe doped CeO₂(111) surfaces are first studied, and the effect of doped metal on the adsorptions will be discussed. And then, the oxidation reaction of Hg by active S will be explored to discuss the simultaneous removal of Hg and H₂S on ceria-based catalysts.

2. Computational details

2.1. Computational methods

A density functional theory (DFT) calculation in a plane-wave basis with the Vienna ab initio simulation package (VASP) code [31,32] was performed. The generalized gradient approximation (GGA) with the Perdew-Burke-Ernzerhof (PBE) [33] exchange-correlation functional was used in this work. The core-valence interaction was described by the projector-augmented wave (PAW) method [34,35] and a cutoff energy of 400 eV was used. To improve the description of the on-site Coulomb interactions in the Ce 4f, Mn 3d and Fe 3d states, spin-polarized DFT+U calculations with U Hubbard values of 5.0 eV for Ce [36,37], 4.5 eV for Mn [38,39] and 4.3 eV for Fe [40,41] were applied. The calculations were carried out using the Brillouin zone sampled with 6 × 6 × 6 and 3 × 3 × 1 Monkhorst-Pack mesh k-points grid for bulk and surface calculations, respectively. The force on all the relaxed atoms was set to 0.02 eV Å⁻¹. Meanwhile, we used the Gaussian smearing method with SIGMA = 0.2 eV to improve convergence of states near the Fermi level. The optimized lattice parameter of ceria bulk is 5.438 Å, which is in good agreement with the experimental value of 5.411 Å [42] and other calculated values [43,44]. The equilibrium geometries of the isolated HgS and H₂S were optimized in a cubic cell of 10 × 10 × 10 Å³, and the bond lengths of S—H in H₂S are 1.349 and 1.350 Å, which are in line with the experimental data of 1.336 Å [45].

Transition states (TSs) for the elementary reaction were located using the Climbing-image Nudged Elastic Band method (CI-NEB) [46,47], and which were optimized using the dimer method [48,49]. The activation energy (E_a) was defined as the total energy difference between the transition state and the corresponding initial stable structure, is as following equation:

$$E_a = E_{TS} - E_R$$

The adsorption energy (E_{ads}) was defined as:

$$E_{ads} = E_{adsorbate+surface} - E_{surface} - E_{adsorbate}$$

Where $E_{adsorbate+surface}$ is the total energy of the system involving the perfect CeO₂(111) or Mn/Fe-doped CeO₂(111) with the adsorbed molecule, $E_{surface}$ and $E_{adsorbate}$ are total energies of different surfaces and the molecule in the gas phase.

2.2. Surface model

The perfect CeO₂(111) surface was constructed by the optimized bulk CeO₂, consisting of a $p(3 \times 3)$ supercell and nine atomic layers (three trilayers), as shown in Fig. 1a and b. Six different adsorption sites can be seen in Fig. 1b. Mn/Fe-doped CeO₂(111) surfaces (Fig. 1c and d) are built by substituting one Mn or Fe atom for one Ce atom on the first surface. O1 atoms on the first layer used to bond with Ce on the perfect CeO₂(111) surface, while now bond with the

Table 1
The adsorption energies of Hg and HgS on the perfect CeO₂(111) surface.

	E_{ads} (kJ mol ⁻¹)		E_{ads} (kJ mol ⁻¹)
Hg(a)	-4.6	HgS(a)	-53.6
Hg(b)	-2.0	HgS(b)	-41.1
Hg(c)	-3.4	HgS(c)	-118.5
Hg(d)	-3.1	HgS(d)	-91.0
		HgS(e)	-113.6
		HgS(f)	-185.1
		HgS(g)	-194.3
		HgS(h)	-194.2

doped Mn or Fe on Mn/Fe-doped CeO₂(111) surfaces. The previous theoretical and experimental results have demonstrated that Mn and Fe can enter the lattice structure of CeO₂ and replace the Ce cation [19,38]. A vacuum space of 15 Å was employed to separate each slab from interactions. The bottom three layers were fixed at the optimized bulk positions and the other atoms were allowed to relax.

3. Results and discussion

3.1. Adsorption of Hg species on the perfect CeO₂(111) surface

3.1.1. Hg adsorption on the perfect CeO₂(111) surface

Six different adsorption sites on the perfect CeO₂(111) surface as shown in Fig. 1b are considered for the adsorption of Hg, and optimized structures are shown in Fig. 2. It can be concluded that the interaction between Hg and the surface is quite weak from Table 1, belonging to physical adsorption with an adsorption energy of -4.6 kJ mol⁻¹. It is consistent with the experimental [50] and theoretical results [51]. The most stable adsorption structure is that atomic Hg adsorbs at the top of surface Ce with the Hg-Ce bond of 3.761 Å. The Hg-metal interaction is similar to the adsorption of Hg on the ZnO(10̄10) [52], α-Fe₂O₃(001) [53], CuO(110) [54] and CuO(111) [55] surfaces.

3.1.2. HgS adsorption on the perfect CeO₂(111) surface

Hg is physically adsorbed on the perfect CeO₂(111) surface, implying that Hg can not be removed efficiently. The active S dissociated by H₂S in flue gas may promote the removal of Hg via oxidizing it to HgS [5,52,56–58]. Thereby the adsorption mechanism of HgS on the perfect CeO₂(111) surface is investigated.

HgS is placed on the different adsorption sites on the perfect CeO₂(111) surface with different interaction modes, including Hg up, Hg down, or parallel to the surface. The optimized adsorption structures and the corresponding adsorption energies are shown in Fig. 3 and Table 1. Molecular and dissociated adsorption modes for HgS are obtained. HgS(a) and (b) are two dissociated adsorption configurations with weak interaction with surfaces, in which Hg—S bonds are elongated and cleaved, and the adsorption energies are only -53.6 and -41.1 kJ mol⁻¹. HgS(c), (d) and (e) are three molecular adsorption configurations with medium interaction strength with surfaces. However, S adsorbs on the surface at Ce—O bridge and Ce—Ce bridge sites, while Hg desorbs from the surfaces when HgS is placed with S down or parallel to the O—O bridge site, shown in HgS(f), (g) and (h). They are with higher adsorption energies than that of former five configurations, and bond lengths between S and Hg are elongated from 2.280 Å in gas phase to 3.637, 3.125 and 3.079 Å, respectively. The adsorption mode with Hg desorbing from surface is unfavorable for the removal of Hg.

Mn and Fe modified materials can promote the removal efficiency of Hg [59,60]. Therefore, the adsorption of Hg and the oxidation of Hg by H₂S on the Mn/CeO₂(111) and Fe/CeO₂(111) surfaces will be investigated in the following sections.

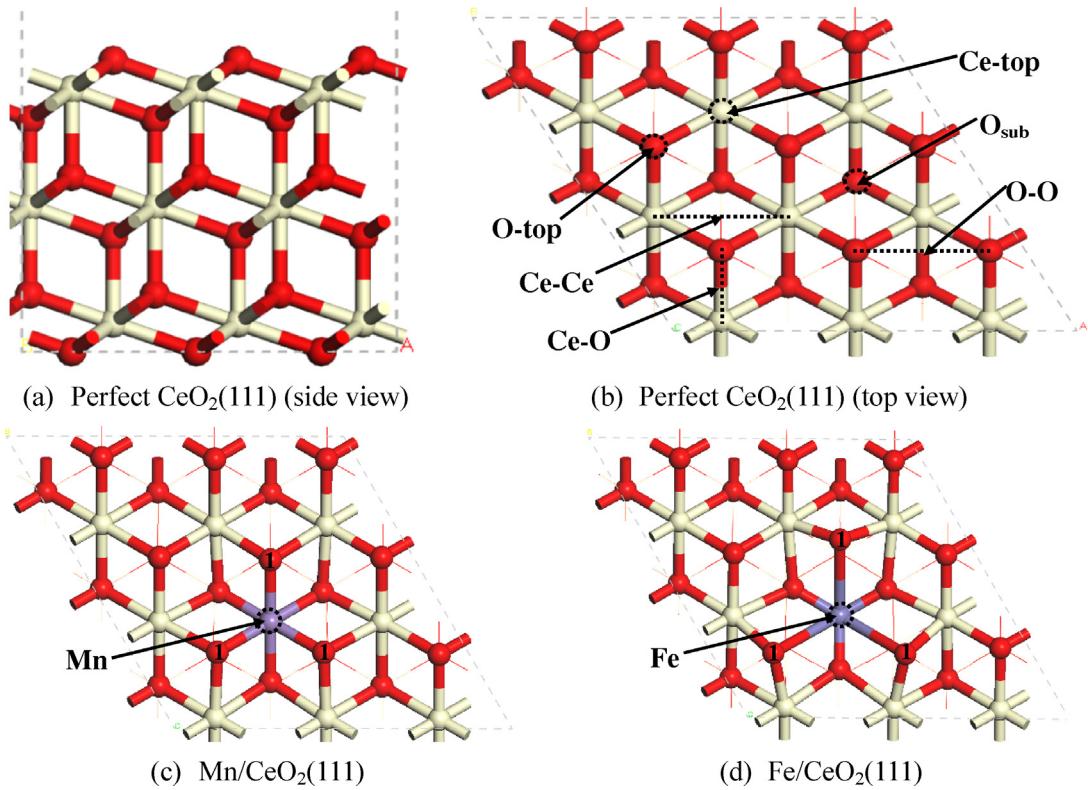


Fig. 1. (a) Side view and (b) top view of the perfect $\text{CeO}_2(111)$ surface; (c) Mn-doped $\text{CeO}_2(111)$ surface; (d) Fe-doped $\text{CeO}_2(111)$ surface. (Red and yellow spheres represent O and Ce atoms, respectively.). (For interpretation of the references to colour in this figure legend, the reader is referred to the web version of this article.)

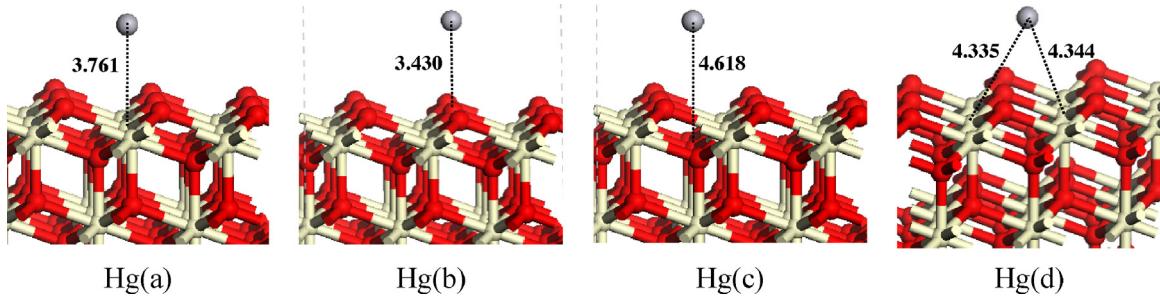


Fig. 2. The adsorption configurations of Hg on the perfect $\text{CeO}_2(111)$ surface.

3.2. Adsorption and oxidation of Hg on the $\text{Mn}/\text{CeO}_2(111)$ surface

The adsorptions of Hg, HgS and H_2S on the $\text{Mn}/\text{CeO}_2(111)$ surface will be studied, the adsorption configurations are shown in Fig. 4, and the corresponding adsorption energies are listed in Table 2. In addition, the oxidation of Hg by active S leading to the formation of HgS on the $\text{Mn}/\text{CeO}_2(111)$ surface will also be studied in this section.

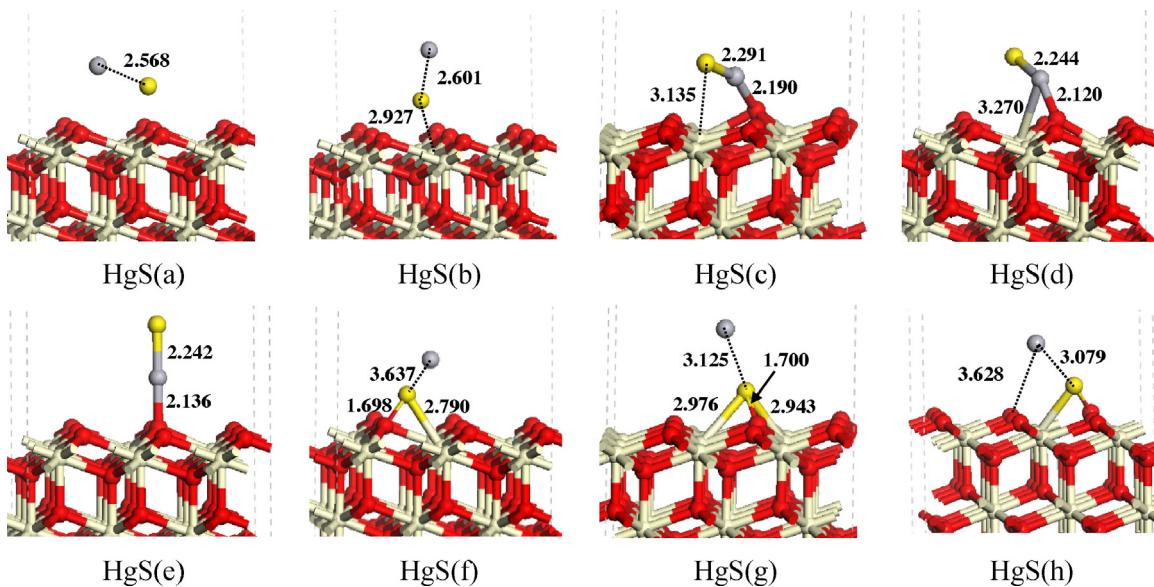
3.2.1. Adsorption of Hg on the $\text{Mn}/\text{CeO}_2(111)$ surface

Three stable adsorption configurations of Hg on the $\text{Mn}/\text{CeO}_2(111)$ surface are obtained. In Mn.Hg(a) , Hg atom interacts with the doped Mn atom, and the Hg–Mn bond is 3.031 \AA , with the adsorption energy $-122.7\text{ kJ mol}^{-1}$. The adsorbed Hg atom bonds with the surface O1 with a bond length of 2.225 \AA in Mn.Hg(b) , and the adsorption energy is -51.9 kJ mol^{-1} . For the configuration of Mn.Hg(c) , the Hg atom adsorbs on the bridge O1–O1 bond, as well as bonds with the doped Mn atom, and the formed Hg–O and Hg–Mn bonds are 2.071 , 2.072 and 2.806 \AA , respectively. Hg is with the highest adsorption energy

of $-156.5\text{ kJ mol}^{-1}$, which is greatly higher than that on the perfect $\text{CeO}_2(111)$ surface. It can be concluded that the Mn dopant strengthens the adsorption Hg on the $\text{CeO}_2(111)$ surface.

3.2.2. Adsorption of HgS on the $\text{Mn}/\text{CeO}_2(111)$ surface

Molecular and dissociative configurations of HgS adsorption on the $\text{Mn}/\text{CeO}_2(111)$ surface are obtained, as shown in Fig. 4. In Mn.HgS(a) and (b), HgS adsorbs on the O1–O2 bridge site with different interaction modes, and the adsorption energies are -387.1 and $-389.6\text{ kJ mol}^{-1}$, respectively. The Hg–S bonds are 2.402 and 2.399 \AA , which shows these are molecular adsorptions. For Mn.HgS(c) and (d), HgS dissociatively adsorb on the surface, with S bonding with the surface O1 and Hg desorbing from the surface. The S–O1 bonds are 1.621 and 1.610 \AA , and the broken Hg–S bonds are 2.919 and 3.257 \AA , respectively. The adsorption energies are -394.0 and $-364.2\text{ kJ mol}^{-1}$. The most stable adsorption configuration of HgS on the $\text{Mn}/\text{CeO}_2(111)$ surface is Mn.HgS(e) , which is with the adsorption energy of $-485.8\text{ kJ mol}^{-1}$. In this structure, HgS molecularly adsorbs at the O1–O1 site over the doped Mn atom, and formed Hg–O1 and S–O1 bonds are 2.077 and 1.643 \AA .

**Fig. 3.** The adsorption structures of HgS on the perfect CeO₂(111) surface.**Table 2**The adsorption energies of Hg, HgS and H₂S on the Mn/CeO₂(111) surfaces.

Hg	E_{ads} (kJ mol ⁻¹)	HgS	E_{ads} (kJ mol ⁻¹)	H ₂ S	E_{ads} (kJ mol ⁻¹)
Mn.Hg(a)	-122.7	Mn.HgS(a)	-387.1	Mn.H ₂ S(a)	-68.1
Mn.Hg(b)	-51.9	Mn.HgS(b)	-389.6	Mn.H ₂ S(b)	-93.9
Mn.Hg(c)	-156.5	Mn.HgS(c)	-394.0	Mn.H ₂ S(c)	-42.2
		Mn.HgS(d)	-364.2	Mn.H ₂ S(d)	-350.3
		Mn.HgS(e)	-485.8	Mn.H ₂ S(e)	-95.7
		Mn.HgS(f)	-268.1	Mn.H ₂ S(f)	-174.9
		Mn.HgS(g)	-332.4	Mn.H ₂ S(g)	-428.6

In Mn.HgS(f) and (g), HgS molecule bonds with its Hg end down to the surface O1 with different angles to the surface. The adsorption energies are -268.1 and -332.4 kJ mol⁻¹.

It can be seen that HgS is mainly molecularly adsorbed on the Mn/CeO₂(111) surface, which is different with that on the perfect CeO₂(111) surface with dissociative mode. We can also see that HgS may be another Hg-containing species on the Mn/CeO₂(111) surface. In the experiment of Hg removal with H₂S in mixture gas, HgS was observed over the iron oxide sorbent [56]. Therefore, the adsorption of H₂S and the formation process of HgS will be studied.

3.2.3. Adsorption of H₂S on the Mn/CeO₂(111) surface

Three types of adsorption configurations of H₂S on the Mn/CeO₂(111) surface is obtained, including molecular, partial dissociative and complete dissociative modes. Mn.H₂S(a), (b) and (c) are molecular adsorptions of H₂S on the surface, and the adsorption energies are -68.1, -93.9 and -42.2 kJ mol⁻¹. For the partial dissociative adsorption configurations, Mn.H₂S(d) is that dissociated SH and H adsorb on two surface O1 sites with an adsorption energy of -350.3 kJ mol⁻¹. The formed H—O1 and S—O1 bonds are 0.974 and 1.636 Å, and the cleaved S-H bond is 2.832 Å. However, the dissociated SH group desorbs from the surface in Mn.H₂S(e) and (f), and the dissociated H adsorbs on the surface O1 site. The cleaved S-H bonds are 2.263 and 2.339 Å, and the adsorption energies are -95.7 and -174.9 kJ mol⁻¹. When H₂S is placed at the top of the V-shape of O1—Mn—O1, and the V-shape of H—S—H in H₂S overlaps with the O1—Mn—O1 from the top view, H₂S is completely dissociated, as Mn.H₂S(g). The dissociated S bonds with the Mn—O1 bond, and two dissociated H atoms adsorb on the surface O1. The cleaved S-H bonds are 2.360 and 2.460 Å, and the adsorption energy is -428.6 kJ mol⁻¹, which is the most stable structure for

the adsorption of H₂S on the Mn/CeO₂(111) surface. It shows that H₂S is easily dissociated and active S can be formed on the surface. However, H₂S adsorbs on the perfect CeO₂(111) surface via molecular mode, and then two little activation energies of 8.0 and 35.2 kJ mol⁻¹ are needed for the dissociation of H₂S and SH [13]. On the ZnO(1010) surface, partial dissociated H₂S adsorbs on the surface, and 51.5 kJ mol⁻¹ is needed to overcome for the dissociation of SH to S and H [61].

3.2.4. The oxidation of Hg on the Mn/CeO₂(111) surface

Active S can easily be formed and HgS can be existed on the Mn/CeO₂(111) surface. If Hg can be oxidized by active S leading to HgS with low energy barrier, which will promote the removal of mercury. So the oxidation mechanism of Hg is investigated. The co-adsorption structure of S and Hg is as the reactant, which is shown as LM1 in Fig. 5, and the most stable configuration Mn.HgS(e) is as the product. A little energy barrier of 15.4 kJ mol⁻¹ is needed to overcome for the formation of HgS, and which is an exothermal process with an energy of -125.8 kJ mol⁻¹. It can be concluded that Hg is easily oxidized by the dissociated active S leading to the formation of HgS on the Mn/CeO₂(111) surface, which is favorable for the simultaneous removal of H₂S and Hg in coal gas. In this process, the adsorbed Hg reacts with the adsorbed S leading to the product HgS, which is followed the Langmuir-Hinshelwood mechanism [62–64]. Therefore, CeO₂ doped with Mn is an effective removal sorbent for H₂S and Hg.

3.3. Adsorption and oxidation of Hg on the Fe/CeO₂(111) surface

The transition metal Fe is the ideal modified element, which is widely used in the modern catalytic industry to improve the

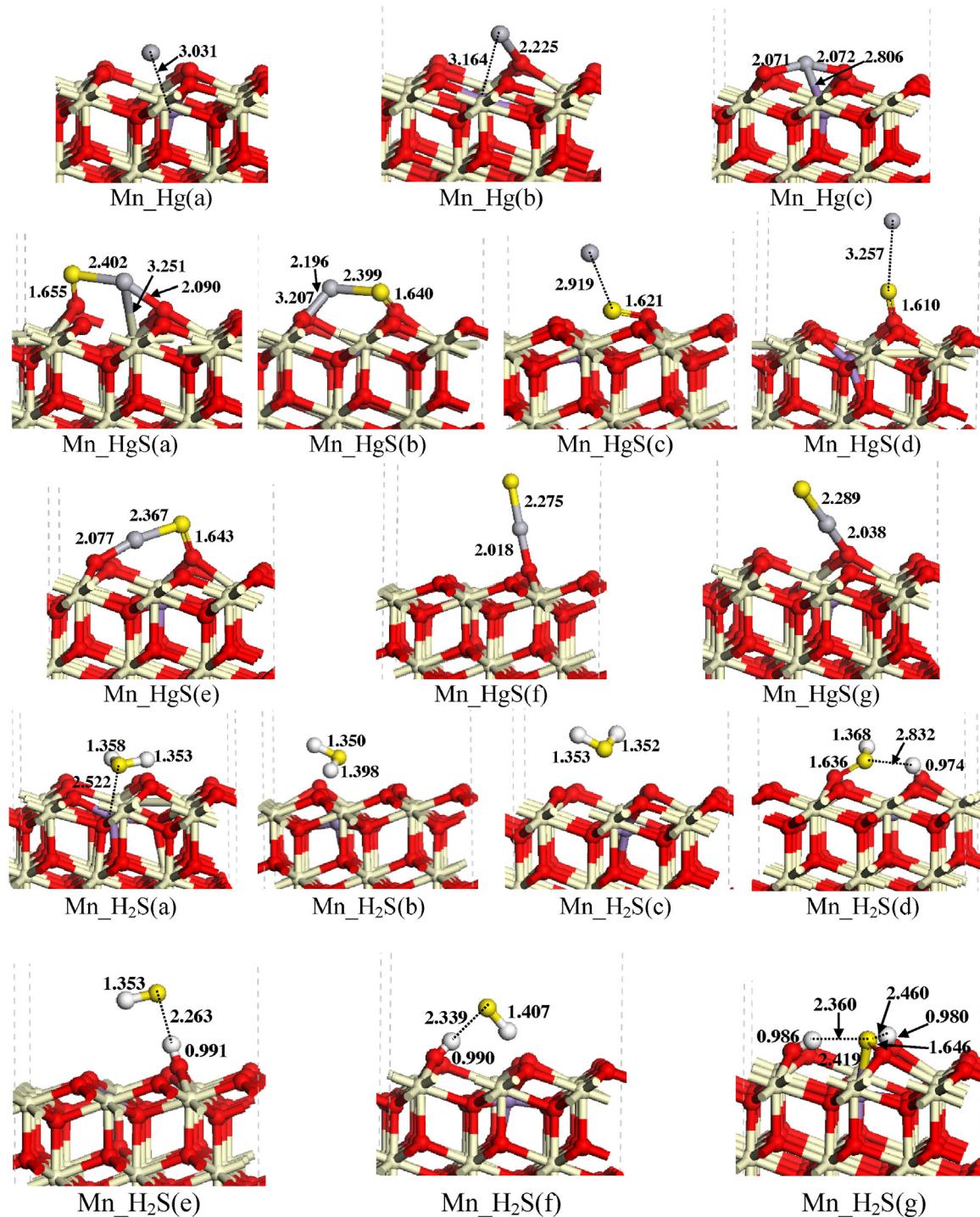


Fig. 4. The adsorption structures of Hg, HgS and H₂S on the Mn/CeO₂(111) surfaces.

Table 3

The adsorption energies of Hg, HgS and H₂S on the Fe/CeO₂(111) surfaces.

Hg	E_{ads} (kJ mol ⁻¹)	HgS	E_{ads} (kJ mol ⁻¹)	H ₂ S	E_{ads} (kJ mol ⁻¹)
Fe.Hg	-97.2	Fe.HgS(a)	-274.7	Fe.H ₂ S(a)	-52.2
		Fe.HgS(b)	-318.6	Fe.H ₂ S(b)	-51.7
		Fe.HgS(c)	-300.2	Fe.H ₂ S(c)	-205.1
		Fe.HgS(d)	-460.8	Fe.H ₂ S(d)	-176.4
		Fe.HgS(e)	-357.2	Fe.H ₂ S(e)	-124.4
		Fe.HgS(f)	-339.4	Fe.H ₂ S(f)	-413.3
		Fe.HgS(g)	-378.5	Fe.H ₂ S(g)	-269.3

catalytic properties of CeO_2 [24,25,65], such as promoting the conversion of methane and improving the selectivity of CO and H_2 [23,25]. To investigate the simultaneous removal capacity for Hg and H_2S , the adsorptions of Hg, HgS and H_2S on the $\text{Fe}/\text{CeO}_2(111)$ surface will be first studied, the adsorption configurations and the corresponding adsorption energies are shown in Fig. 6 and Table 3, respectively. And then, the catalytic oxidation of Hg on the $\text{Fe}/\text{CeO}_2(111)$ surface will be investigated.

3.3.1. Adsorption of Hg on the $\text{Fe}/\text{CeO}_2(111)$ surface

Hg prefers to adsorb on the Fe-top site on the $\text{Fe}/\text{CeO}_2(111)$ surface, and the formed Fe–Hg bond is 2.847\AA . This adsorption is similar to the case that methane is found to adsorb and activate on the surface iron sites during the oxidation of methane to syngas over Ce–Fe mix oxides [23]. The adsorption energy is -97.2 kJ mol^{-1} , which is lower than that on the $\text{Mn}/\text{CeO}_2(111)$ surface. However, the adsorptions of Hg are enhanced on the $\text{Mn}/\text{CeO}_2(111)$ and $\text{Fe}/\text{CeO}_2(111)$ surfaces comparing with that on the perfect surface. It is similar that the adsorption of CO on the Fe-doped $\text{CeO}_2(111)$ surface with higher adsorption energy than that on the perfect $\text{CeO}_2(111)$ surface [66]. In addition, NO_2 adsorbs more strongly on the M-doped CeO_2 ($M = \text{Mn}, \text{Fe}$) surfaces compared with the undoped surface via the formation of an adsorbed nitrate-like (NO_3^-) species, and the highest adsorption energies for NO_3^- on the $\text{CeO}_2(111)$, $\text{Mn}/\text{CeO}_2(111)$ and $\text{Fe}/\text{CeO}_2(111)$ surfaces are -105.2 , -192.0 , and $-158.2\text{ kJ mol}^{-1}$ [10]. Additionally, Fe and Mn doped $\text{CeO}_2(110)$ are also benefit for the NH_3 adsorption [20].

3.3.2. Adsorption of HgS on the $\text{Fe}/\text{CeO}_2(111)$ surface

Similar to the adsorption of HgS on the $\text{Mn}/\text{CeO}_2(111)$ surface, molecular and dissociative adsorption configurations are obtained. Among all the structures, the most stable one is Fe.HgS(d) , in which HgS adsorbs at the O1–O1 bridge site in molecular form, and the formed Hg–O1 and S–O1 bonds are 2.073 and 1.639\AA . The adsorption energy is $-460.8\text{ kJ mol}^{-1}$, which is a strong chemical adsorption, implying that HgS can be captured by the $\text{Fe}/\text{CeO}_2(111)$ sorbent. HgS was also detected over the iron-based sorbents [56].

In the coal gas, elemental Hg is the main existing form in different Hg-containing species [67]. H_2S is also a main S-containing species [68]. The oxidation of Hg to HgS is one of effective removal mercury methods [52]. The same research method as that on the $\text{Mn}/\text{CeO}_2(111)$ surface is carried out.

3.3.3. Adsorption of H_2S on the $\text{Fe}/\text{CeO}_2(111)$ surface

Molecular, partial dissociative and complete dissociative configurations of H_2S on the $\text{Fe}/\text{CeO}_2(111)$ surface are obtained. Comparing with the adsorption energies of different adsorption structures, we can see that the complete dissociative one is the most stable, as shown in $\text{Fe.H}_2\text{S(f)}$ and (g), which is similar to that on the $\text{Mn}/\text{CeO}_2(111)$ surface. Additionally, the doping of Fe was found to promote the decomposition of N_2O [69]. In $\text{Fe.H}_2\text{S(f)}$ and (g), two dissociated H atoms adsorb on the surface O1, and the dissociated S bonds with the Fe–O1 bond and Fe atom, respectively. The adsorption energies are -413.3 and $-269.3\text{ kJ mol}^{-1}$. It also shows that the active S can be got via the dissociation of H_2S on the $\text{Fe}/\text{CeO}_2(111)$ surface.

3.3.4. The oxidation of Hg on the $\text{Fe}/\text{CeO}_2(111)$ surface

The oxidation process of Hg by the active S via the dissociation of H_2S on the $\text{Fe}/\text{CeO}_2(111)$ surface is studied. When S is placed at the adjacent Ce–O bridge site to the adsorbed Hg, HgS is formed after optimizing. Therefore, the active S atom is placed at another Ce–O bridge site, which is a little far from the adsorbed Hg. The co-adsorbed structure on the $\text{Fe}/\text{CeO}_2(111)$ surface is obtained after optimizing, as LM2 in Fig. 7. And then, the adsorbed species react and form HgS with the activation energy of 19.1 kJ mol^{-1} via the

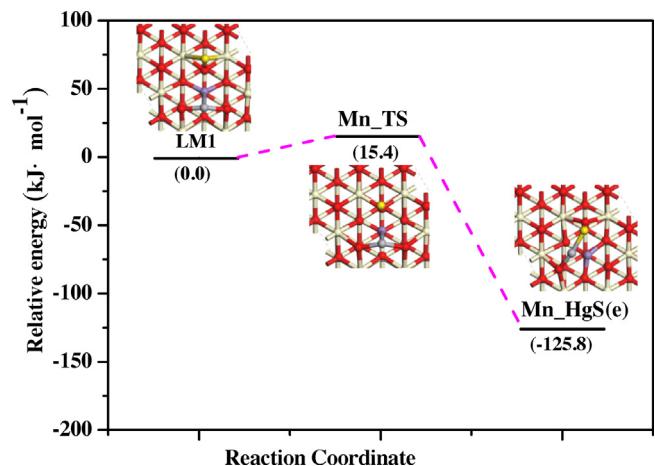


Fig. 5. Schematic potential energy profiles for the oxidation of Hg oxidation by S via the dissociation of H_2S on the $\text{Mn}/\text{CeO}_2(111)$ surface.

Langmuir–Hinshlwood mechanism [62–64]. The low energy barrier makes the HgS formation very easy. It can also be concluded that Fe doped CeO_2 is efficient to remove H_2S and Hg in coal gas simultaneously.

3.4. Effect of metal doping on the removal of mercury

The effect of metal doping on adsorptions of Hg-containing species is first discussed. The doping of Mn and Fe on the $\text{CeO}_2(111)$ surface favors the adsorption of Hg. The adsorption of Hg on the perfect $\text{CeO}_2(111)$ surface is weak physical interaction with a little energy of -4.6 kJ mol^{-1} , while strong chemical adsorptions are for Hg on $\text{Mn}/\text{CeO}_2(111)$ and $\text{Fe}/\text{CeO}_2(111)$ surfaces with adsorption energies of -156.5 and -97.2 kJ mol^{-1} . It indicates the order of interaction strength between Hg and different surfaces is $\text{Mn}/\text{CeO}_2(111) > \text{Fe}/\text{CeO}_2(111) > \text{CeO}_2(111)$. The Bader charge analysis also show the same order of the interaction strength as shown in Table 4, and 0.013 e , 0.741 e and 0.397 e transfer from Hg atom to the perfect $\text{CeO}_2(111)$, $\text{Mn}/\text{CeO}_2(111)$ and $\text{Fe}/\text{CeO}_2(111)$ surfaces after interacting, respectively. Besides, the adsorption mode of HgS is changed by doping Mn and Fe on the $\text{CeO}_2(111)$ surface. The dissociated adsorption of HgS mainly exists on the perfect $\text{CeO}_2(111)$ surface with S binding to the surface and Hg desorbing from surface, which is disadvantage of the removal of Hg. The charge of Hg atom is 0.037 e after HgS adsorbing on the perfect $\text{CeO}_2(111)$ surface, which is much close to the charge of Hg in gas phase with 0.000 e , implying that Hg desorbs from the surface. While molecular HgS adsorbs on $\text{Mn}/\text{CeO}_2(111)$ and $\text{Fe}/\text{CeO}_2(111)$ surfaces with high adsorption energies when HgS is with the same original structure as that on the perfect surface, which shows that oxidized mercury can be captured by metal doped CeO_2 . In addition, much charges transfer from HgS molecule to $\text{Mn}/\text{CeO}_2(111)$ and $\text{Fe}/\text{CeO}_2(111)$ surfaces as shown in Table 4. It can be seen that HgS species can be stabilized on $\text{Mn}/\text{CeO}_2(111)$ and $\text{Fe}/\text{CeO}_2(111)$ surfaces, which are similar that some intermediate species including C_3 can be stabilized via unpaired electrons delocalizing across the adsorbate and adsorbate-surface bonds, therefore lead to more rapid oxidation during the catalytic propane reforming [29].

In addition, Hg and H_2S can be simultaneously removed by the dissociated S reacting with adsorbed Hg on $\text{Mn}/\text{CeO}_2(111)$ and $\text{Fe}/\text{CeO}_2(111)$ surfaces, and two little energy barriers of 15.4 and 19.1 kJ mol^{-1} are needed to overcome. It can be seen that doping Mn and Fe on the $\text{CeO}_2(111)$ surface has a positive effect on the simultaneous removal of Hg and H_2S , and HgS is formed via Langmuir–Hinshlwood mechanism. Other metal oxides surfaces

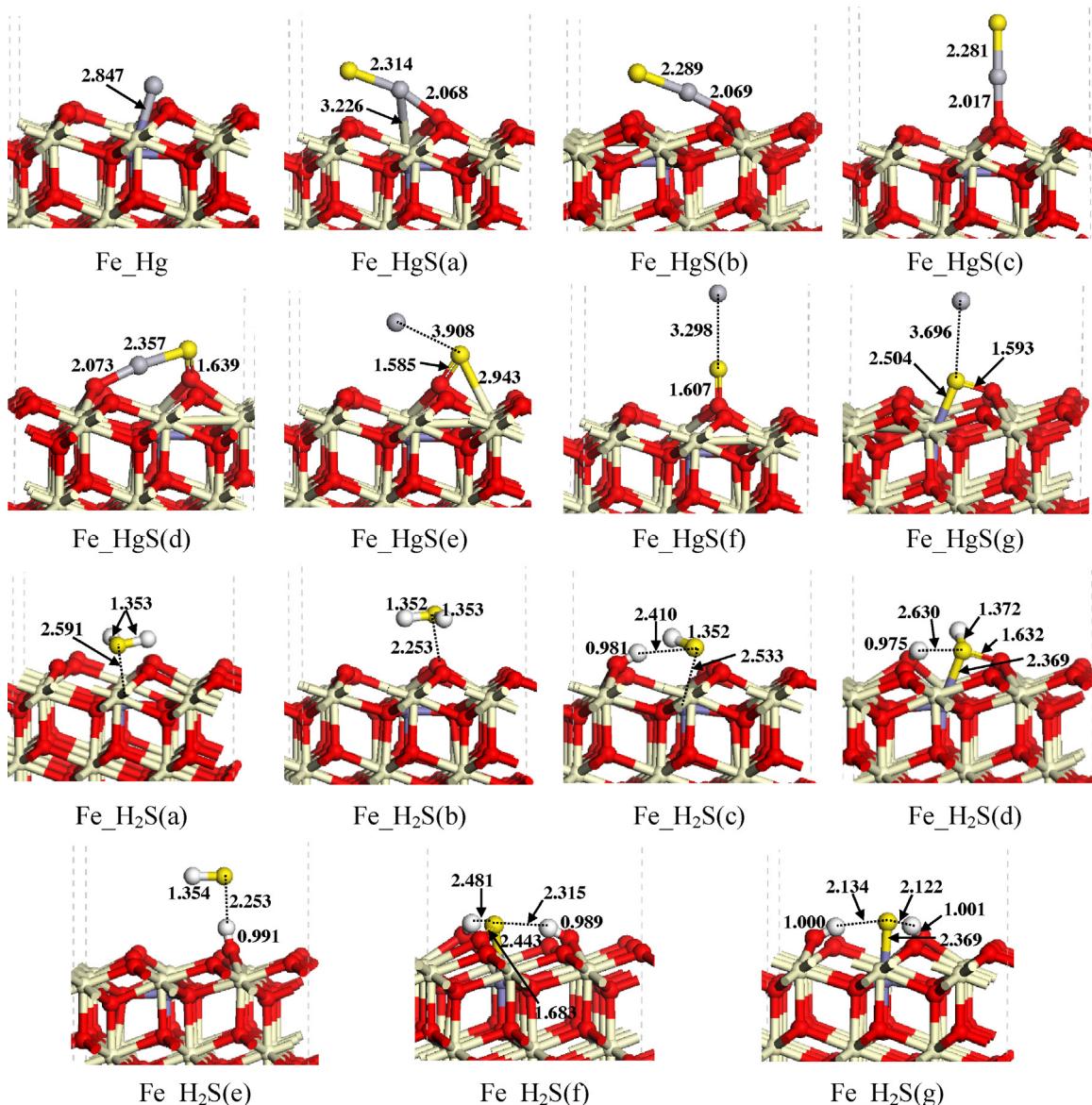


Fig. 6. The adsorption structures of Hg, HgS and H₂S on the Fe/CeO₂(111) surfaces.

have the same function on the simultaneous remove. H₂S can promote the efficiency of Hg adsorption, and Eley-Rideal mechanism was verified as the only possible mechanism for the formation of HgS via Hg adsorption on H₂S/α-Fe₂O₃ surface [70]. Our previous work also showed that the perfect ZnO(10̄10) surface is efficient to remove H₂S and Hg simultaneously and H₂S is indispensable to remove Hg [52]. In addition, the temperature-programmed decomposition (TPD) analysis and X-ray photoelectron spectroscopy (XPS) characterization were employed to investigate the Hg removal mechanism in the presence of H₂S over CeO₂ supported on TiO₂ sorbent, and it was found that Hg reacts with active surface sulfur resulting in the formation of HgS [21,71].

4. Conclusion

The simultaneous removal of Hg and H₂S over ceria-based catalysts was studied, and the effects of doped Mn and Fe on adsorptions of Hg-containing species and the reaction of Hg and H₂S was also discussed. Mn and Fe doped CeO₂(111) surfaces were found to be promotional on Hg capture because of stronger interaction between Hg and M/CeO₂(111) (M = Mn, Fe) than that on the perfect surface. HgS molecule can stably exist on Mn and Fe/CeO₂(111) surfaces, while which preferred to exist on the perfect CeO₂(111) surface with dissociated mode.

Table 4

The charge transfer between Hg-containing species and different ceria surfaces.

	Hg on different surfaces		HgS on different surfaces		
	Charge of Hg/e	Charge transfer of Hg/e	Charge of Hg/e	Charge of S/e	Charge transfer of HgS/e
CeO ₂ (111)	0.013	0.013	0.037	-0.054	-0.017
Mn/CeO ₂ (111)	0.741	0.741	0.522	0.341	0.863
Fe/CeO ₂ (111)	0.397	0.397	0.541	0.354	0.895

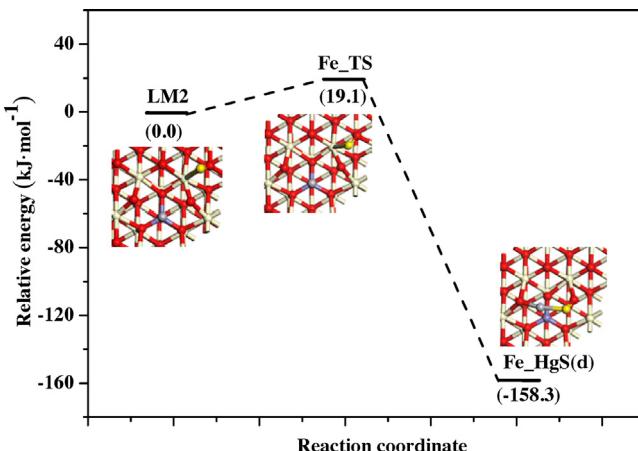


Fig. 7. Schematic potential energy profiles for the oxidation of Hg by S via the dissociation of H_2S on the $\text{Fe}/\text{CeO}_2(111)$ surface.

Additionally, the reaction mechanism between Hg and H_2S was investigated to test the simultaneous removal property of Mn and Fe doped CeO_2 . The result shows that doping Mn and Fe on the $\text{CeO}_2(111)$ surface favors the simultaneous removal of Hg and H_2S . Two little energy barriers of 15.4 and 19.1 kJ mol^{-1} are needed to overcome for the dissociated S reacting with adsorbed Hg on $\text{Mn}/\text{CeO}_2(111)$ and $\text{Fe}/\text{CeO}_2(111)$ surfaces.

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